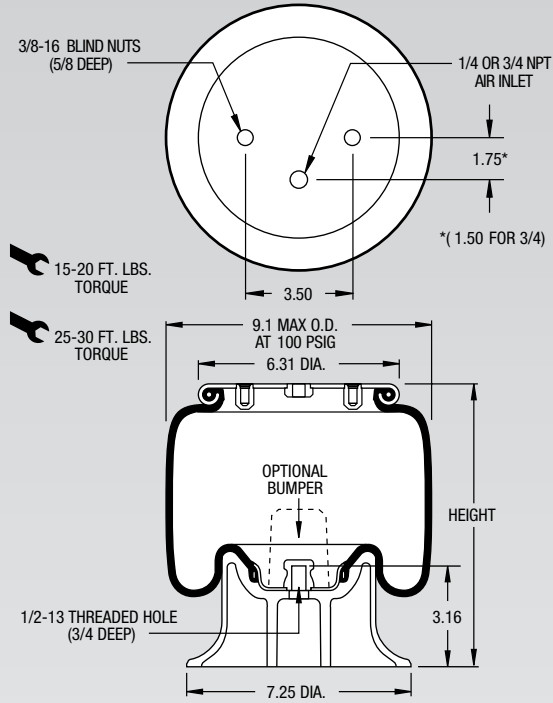


Description		Assembly Order No.
Style 1T14C-1	Blind nuts, 1/4 NPT	W01-358-5310
	Blind nuts, 1/4 NPT, bumper	W01-358-5311
Two Ply Bellows	Blind nuts, 3/4 NPT	W01-358-5305
	Blind nuts, 3/4 NPT, bumper	W01-358-5306
	Countersunk steel bead ring 1 3/4 bolts, nuts, washers	W01-358-5307
Assembly weight.....		6.5 lbs.

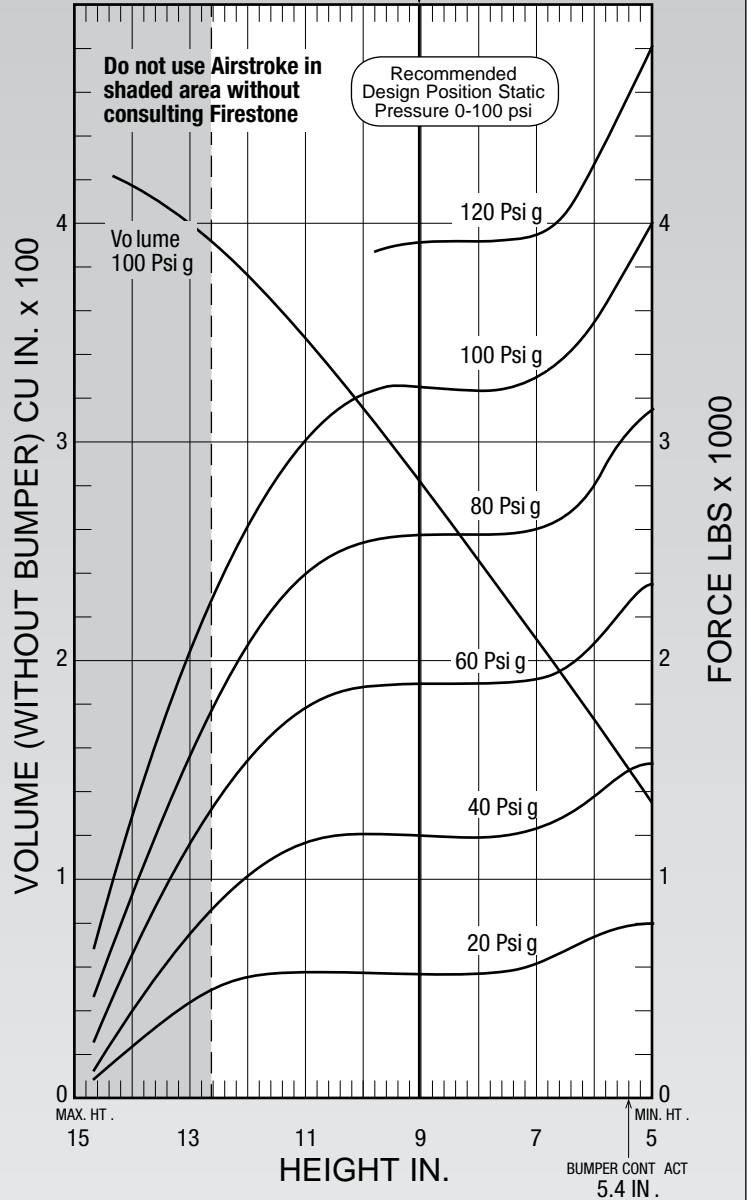


NOTE: Bellows will not compress properly with less than 10 PSIG internal pressure.

NOTE: A bead plate part is shown. This part is also available with a bead ring. Bolts are not included. See pages 8-10 for explanation.

CONSULT FIRESTONE BEFORE USING AS AIRMOUNT

RECOMMENDED AIRMOUNT DESIGN HEIGHT 9.0 INCHES



See page 12 for instructions on how to use chart.

Dynamic Characteristics at 9.0 in. Design Height (Required for Airmount isolator design only)				
Volume @ 100 PSIG = 280 in ³			Natural Frequency	
Gage Pressure (PSIG)	Load (lbs.)	Spring Rate (lbs./in.)	CPM	HZ
40	1,170	250	85	1.42
60	1,890	398	86	1.44
80	2,570	535	86	1.43
100	3,240	658	85	1.41

Force Table (Use for Airstroke™ actuator design)						
Assembly Height (in.)	Volume @ 100 PSIG (in ³)	Pounds Force				
		@20 PSIG	@40 PSIG	@60 PSIG	@80 PSIG	@100 PSIG
12.0	376	540	1,010	1,530	2,040	2,600
11.0	347	570	1,160	1,770	2,380	3,010
10.0	314	590	1,210	1,880	2,540	3,220
9.0	280	590	1,190	1,890	2,570	3,240
8.0	246	580	1,200	1,890	2,570	3,240
7.0	211	620	1,240	1,920	2,600	3,300
6.0	176	740	1,380	2,060	2,790	3,530